

# Industrial plants Scale-up R & D

## Let's Develop Your Idea In Our Process & Product Development Center Together



## **R&D Unit**

#### Performance Data:

Max. Extraction Pressure:900 barMax. Extraction Temperature:250°CMax. CO2 Flow Rate:50 kg/h

Extractor Payload Volume: 4,4Liters

Two-Step Separation System for Fractionation of Extract Possible Use of Entrainer (Water, Ethanol...)

### The Costs:

EURO 1.750,- for 8 hours of normal working time plus

EURO 850,- for final cleaning (if an easy cleaning is possible).



#### **Pilot Plant**

#### <u>Performance Data</u>

Max. Extraction Pressure: 460 bar Max. Extraction Temperature: 120°C Max. CO<sub>2</sub> Flow Rate: 600 kg/h

Extractor Payload Volume: 80Liters

Two-Step Separation System for Fractionation of Extract Possible Use of Entrainer (Water, Ethanol...)

## The Costs:

EURO 2.200,- for 8 hours of normal working time plus

EURO 1.150,- for final cleaning (if an easy cleaning is possible).

## **Thin-Film Extraction Plant**



#### <u>Performance Data</u>

Max. Extraction Pressure:600 barMax. Extraction Temperature:140°CMax. CO2 Flow Rate:60 kg/h

Continuous Processing of Viscous Liquids

Raw material feed\*: ~2kg/h

#### The Costs:

EURO 1.750,- for 8 hours of normal working time plus

EURO 850,- for final cleaning (if an easy cleaning is possible).

All prices are without VAT, transport costs and costs for analysis.

<sup>\*</sup> variable according to extraction process